

Befriending a Sheet Sheet





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OVERSEAS OFFICES UNITED ARAB EMIRATES



Plot no: 61 (D.M. 532-125), Block: Saih Shuaib 3 (532) ADDRESS: Dubai Industrial Park, PO box: 18984





ALSTRONG FR ACP

Aesthetic design with built-in





Physical Properties of Alstrong FR-A2 ACP

FR-A2 GRADE Technical Specifications

SR. NO.	TEST PARAMETERS	TEST METHODS	UNITS	RESULTS
1	Panel Thickness	Visual	mm	4.00
2	Panel Coating Thickness	ASTM D 7091	μm	25 - 28
3	Panel Weight	Visual	Kg/m ²	8.20
4	Core Density		g/cm³	1.71
5	Panel Density	ASTM D-1505	g/cm³	2.04
6	Tensile Strength	ASTM E 8	MPa	40.0
7	0.2% Proof Stress.	ASTM E 8	MPa	45.50
8	% Elongation	ASTM E 8	%	>=5
9	Peel Strength Top Side	ASTM D 903	N/mm	11
10	Flexure Strength	ASTM D 790	MPa	155.5
11	Flexural Modulus	ASTM D 790	Мра	21814



(B) Properties of Aluminum Skin

SR. NO.	TEST PARAMETERS TEST METHODS		UNITS	RESULTS
1	Skin Thickness	Visual	Mm	0.50
2	Tensile Strength	ASTM E 8	MPa	160
3	Modulus of Elasticity	ASTM E 8	N/mm2	70,000
4	Elongation	ASTM E 8	%	5
5	0.2% Proof Stress	ASTM E 8	MPa	130

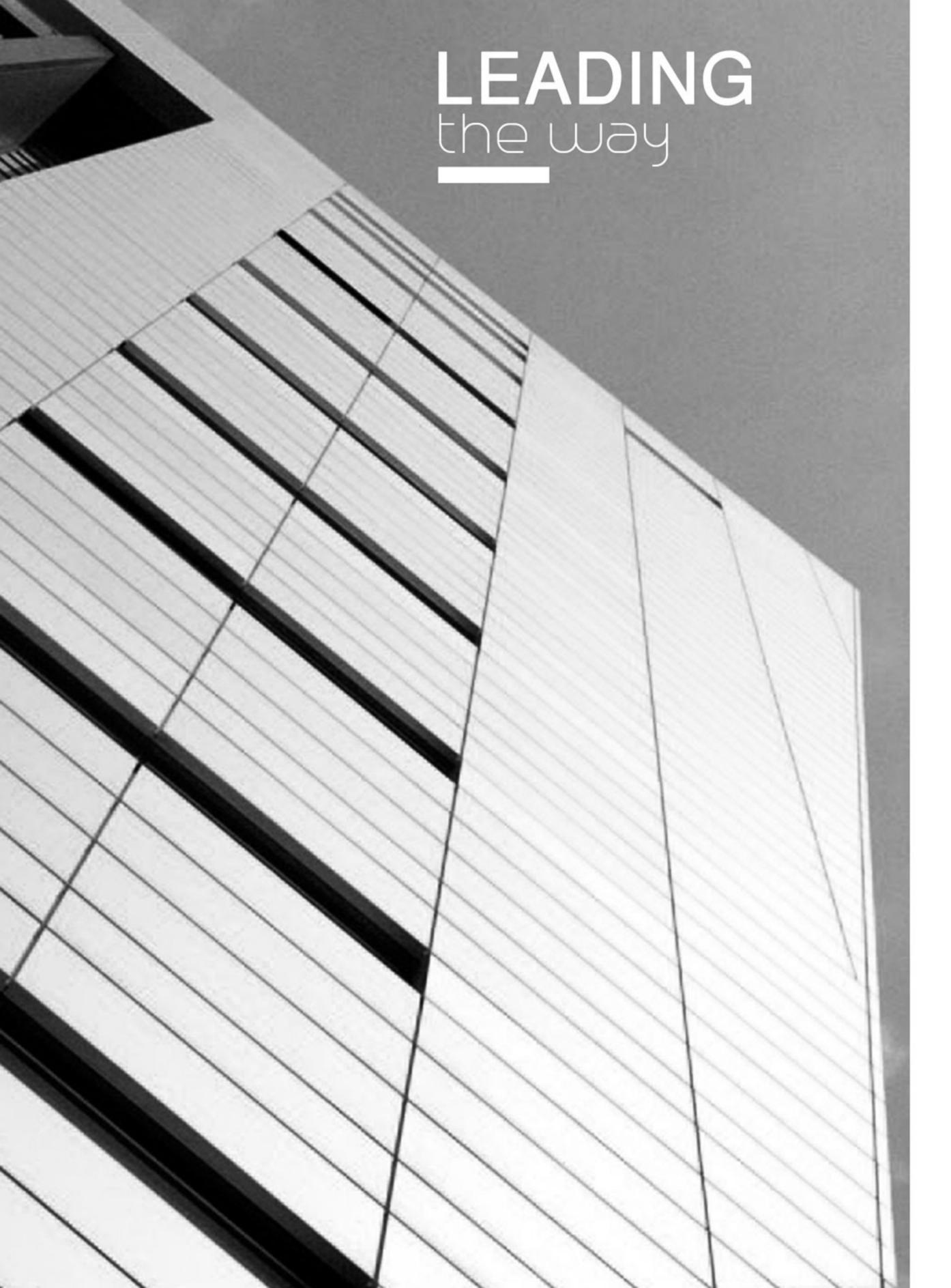
Thermal Properties Test:

SR. NO.	TEST PARAMETERS	TEST METHODS	UNITS	RESULTS
1	Thermal Expansion Test	ASTM D 696	mm/M/ 100° C	PVDF, Passes



Paint Finish and Test Properties:

SR. NO.	TEST PARAMETERS	TEST METHODS	UNITS	RESULTS
1	Lacquering (PVDF)	Chemicals		PVDF, Passes
2	Taber abrasion test CS-17 Wheels, 1kg, load, 1000 cycles	ASTM D 4060	Mg/1000 cycle	45
3	Adhesion (Cross Hatch) dry wet (50° C, 20 min)	ASTM D 3359	Rating	5B
4	Adhesion (Cross Hatch)	ASTM D 3359	Rating	5B
5	Hardness - Pencil	ASTM D 3363	В/Н	Н
6	Water Absorption Test	ASTM D 570	%	0.2
7	Gloss at 60	ASTM D 523	%	30
8	Impact Test (Front & Reverse)	ASTM D 2794	Joules	27 J, Passes 50 kg/cm
9	T bend	ASTM D 4145	Т	Passes IT



Chemical Test (Chemicals Drop Test)

SR. NO.	TEST PARAMETERS	TEST METHODS	RESULTS
1	A) 10% HCI, 5 min B) 20% H ₂ SO ₄ , 10 hrs. C) 5% NaOH, 48 hrs. D) 20% HNO ₃ 30 Min E) Engine Oil Resistance F) Solvent Resistance MEK	ASTM D 1308	Passes No blister, creep & no rust observed
	G) Oil Resistance 24 hrs.	AAMA D 2605	Passes No blister, creep & no rust observed
2	Aluminum Alloy Chemical Compositions		Pass
	% Mn % Mg		1.33 0.6
	% Si	EN AW 2002 1124	0.55
	% Cu	EN-AW-3003, H 24 By	0.088
	% Fe	Spectro Test	0.68
	% Zn		0.10
	% AI		96.652



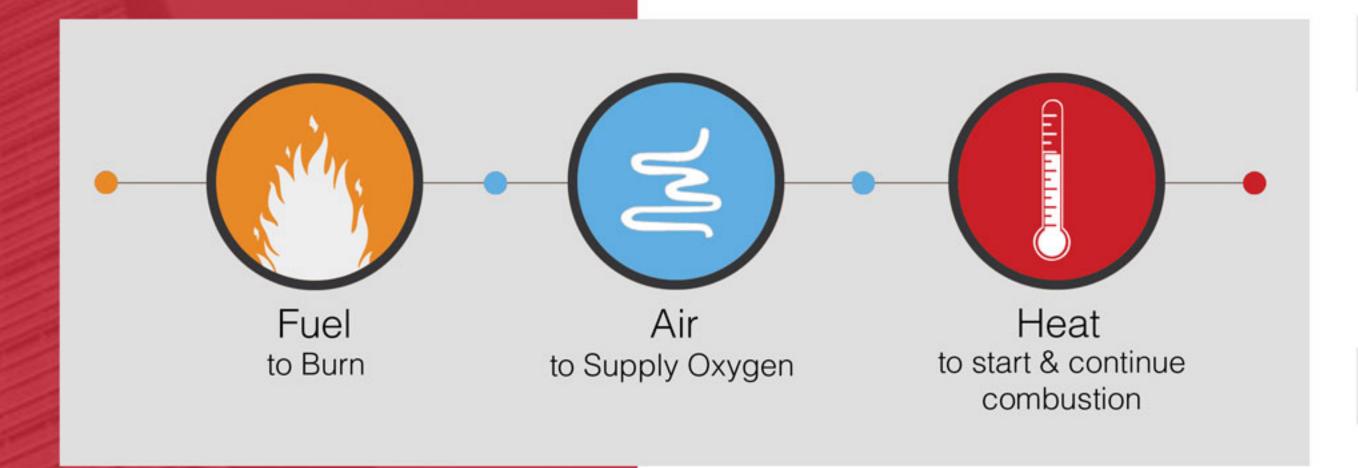
Test Results of ACP

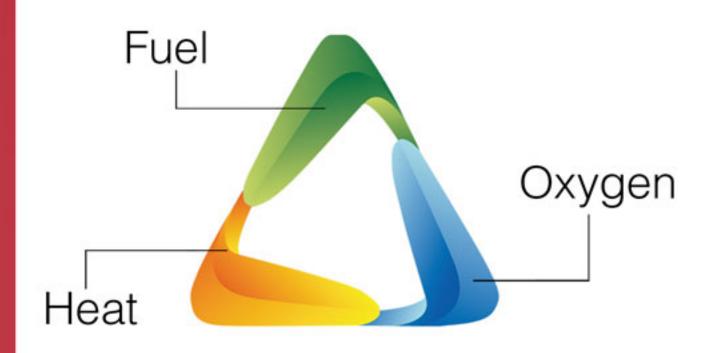
SR. NO.	TEST PARAMETERS	TEST METHODS	SPECIFICATIONS	RESULTS
1	Gloss Retention	ASTM 523 or ECCA T2	Min 60% (10 years)	93.0
2	Colour Retention	ASTM D 2244 or ECCA T3	5 units (Max) over 4000 hrs	(Delta E Change) 4.31
3	Chalk Resistance	ASTM D4214 or ECCA T14	Max rating 8 units after 4000 hrs	No Chalking
4	Salt Spray Test, 3000 Hrs	ISO 9227	No crack blister found	Pass
5	Humidity Test, 3000 Hrs	ASTM D 2247	No crack blister found	Pass

Elements are required

combination proper before Ignition Combustion can take place:

Applications



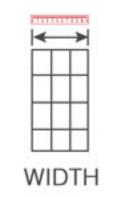


We are removing the plastic core material that acts as fuel for the fire. We are replacing that with flame resistant mineral core, thus breaking the fire triangle.

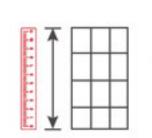
Fire can be extinguished

by removing any one element of the fire triangle

ACP Panel Dimensions



- 1250 mm
- 1250 mm
- 1250 mm



LENGTH

- · 2400 mm
- 3200 mm
- · 4000 mm

Panel Options

Up to 1550mm (On order) **WIDTH**



PANEL • 3 mm to 6 mm **THICKNESS**

LENGTH

Upto 6000 (On order)

Up-on request

SKIN

• 4 mm

• 4 mm

• 3 mm

• 0.25 mm to 0.50 mm

PVDF Coating



- HB-I • HB-II · HB-III
- PANEL **THICKNESS**



- 0.50 mm
- 0.25 mm
 - 0.25 mm

ACP Panel Tolerance

WIDTH

THICKNESS

• ± 02 mm

• ± 0.2 mm

LENGTH

• ± 02 mm

SKIN

• ± 0.02mm

Alstrong Fire Wall



During a fire, precious lives are lost by breathing in poisonous smoke rather than from fire.

Fire Safety in High Rise Buildings



Fire Behaviour - A2

FIRE TEST FOR BUILDING MATERIAL - CLASSIFICATION

Building materials fire behaviour has been classified into the following categories in accordance with the global standard.

BUILDING CLASS MATERIAL

A1
A2
B1
B2
В3

DESIGNATION

N	ON-COMBUSTIBLE MATERIAL
	NOT EASILY FLAMMABLE
	FLAMMABLE
	EASILY FLAMMABLE

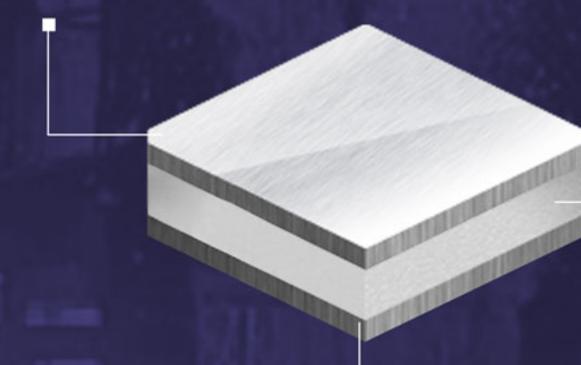
Alstrong FR-ACP - Rated A2

ALSTRONG

ALSTRONG A2 ACP has been developed exclusively for the fire prevention regulations in architectural products. It is non inflammable and offers all the proven product properties of world class fire rated ACP, such as flatness, formability, resistance to weather and easy installation.

0.25 mm to 0.50 mm

0.25 mm to 0.50 mm -



Fire Retardant with non-combustible mineral core

FIRE BEHAVIOUR in a building

REGULAR ACP

RAPID FIRE SPREAD

Fire spreads upwards • due to combustible core material of the ACP cladding, thereby fueling the fire.

Panels upwards in the path of fire get consumed and fire spreads rapidly.

Fire accelerates failure of nearby panels, so flames race through the entire facade.

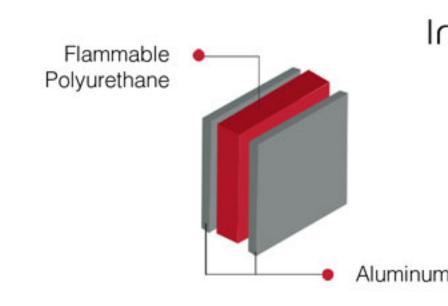
Flames enter the cavities between building and panels & seek oxygen & fuel.



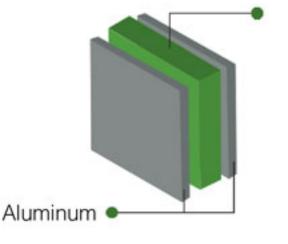
ALSTRONG A2 ACP

RESTRICTED FIRE SPREAD

- Fire spread is restricted as the core material is non-combustible mineral core.
- The core material has no falling droplets to avoid further spread of fire and injury to people below.
- The fuel supply is not available from the cladding which is the main source of fuel for secondary fires.
- As the cladding does not fail it acts as barrier to further supply of oxygen for the fire.



Internal or External Fire Incident



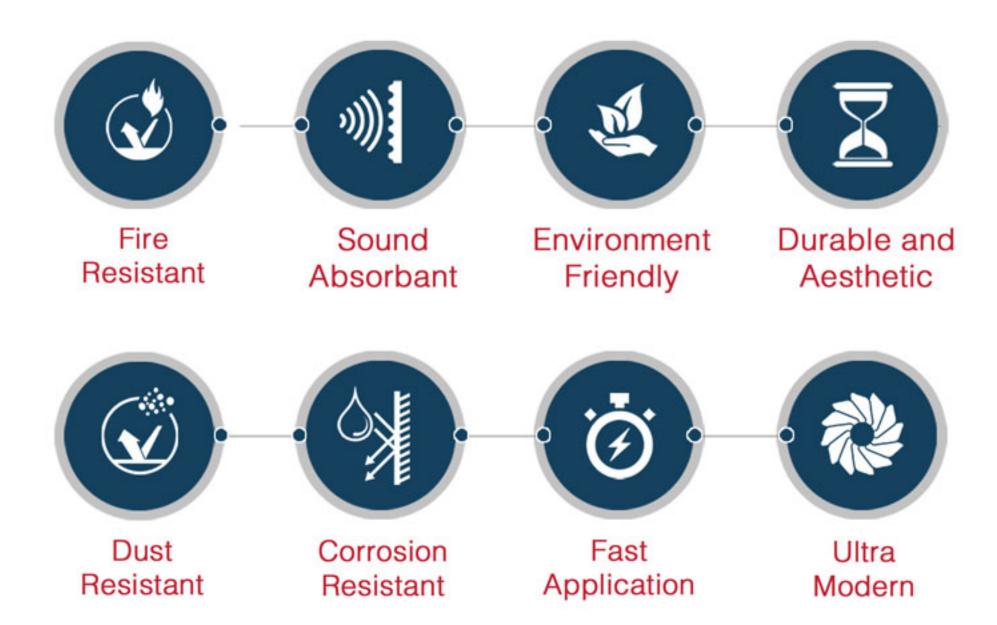
Mineral core or Corrugated Metal

LEGEND





FEATURES OF FIRE RESISTANT



LEADER IN THE ACP INDUSTRY